Protective Coating Products Epoxy Paints

Kemapoxy 150 S

High resistant to chemicals, and mechanical Stresses paint and epoxy mortars.

Description:

- **KEMAPOXY 150** <u>S</u> is a solvent free 2 or 3 components epoxy paint and non-shrink mortar resisting chemicals and concentrated acids.
- · Based on epoxy resin, aromatic polyamine hardner and special pigments.
- · Complies with ASTM C 881 & ES 1382.

Fields of Use:

- It is used where outstanding chemical resistance and mechanical stresses are required specially in fertilizers factories.
- **KEMAPOXY 150 S** mortar is used to cover the industrial floors exposed to chemicals, alkalis, friction and abrasion.
- · Filling the joints in floors and between tiles subjected to chemicals and mechanical stresses.
- · Providing a resisting paint to chemicals and acids.

Advantages:

- · High resistance to concentrated acids and alkalis.
- · Adheres firmly to concrete and steel surfaces.
- · High resistance to mechanical stresses.

Technical Data:(at 25 °C)

Colour : black or bricky red or grey

Solid content : 100 %

Density $1.36 \pm 0.05 \text{ for (A+B) kg}/1$

: 1.90 \pm 0.05 for (A+B+C) kg /1

Mixing ratio (by weight)

Paint A: B : 3:1

Plastic mortar A: B: C : 3:1:(10)

Pot life : 30 minutes (decreases with increasing temperature)

Initial setting time Final : 7 hours
Final setting time : 24 hours
Full hardness : 7 days
Recoating time : After 24 hours

Min. application temperature : 10°C

Heat resistance : 90° C (humidity) 140° C (dry) Solvent : kemsolve 3 (10 % max if required) Rate of use (theoretical) : For paints 250 gm/m² / 185 μ thickness

For mortars 2 kg / m2 /1 mm thickness

Chemical resistance: (Immersion time 84 days)

Sulphuric acid	50%	ex	Ammonia solution 20% ex
			Ammonia gas 200 ppm ex
Nitric acid	20%	ex	ex: excellent (no softening + no bubbles + no change in colour)
Acetic acid	20%	g	g: good (no softening + no bubbles + slight change in colour
			and weight)

Ammonium nitrate 99.5%



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Directions for Use:

1- Surface preparation

- · The surface should be cleaned from dust, oil, grease and rust and any loose parts.
- If there is chemical or acids traces, the floors should be well washed with a soapy solution then water then surfaces are left to dry.
- · Leave surface for 3 days to be sure for complete dry.

2- Paints

- · Apply a primer coat of KEMAPOXY 101 for concrete surface or KEMAPOXY 131 or 131 ZR for steel surface.
- **KEMAPOXY 150** S can be applyed by brush or roller or spray after complete mixing the two components A,B and use **Kemsolve 3** for thinning (in case of spraying).

3- Jointing mortar

- Joints between bricks or tiles should be clean, free from dust, oil, grease and joint breadth should be not less than 5 mm.
- The 2 components A, B should be well mixed then add the third component C according to mentioned ratios and stir till achieving thoroughly homogeneous consistency.
- · Mortar can be applied in joints by means of trowel or jointing gun.
- · Use a soap solution for smoothing the joints.

4- Chemicals resisting screeds

- · A primer coat of **KEMAPOXY 150 S** transparent should be first applied.
- The 2 components A,B should be well mixed then add the third component C according to mentioned ratios and stir till achieving thoroughly homogeneous consistency then apply screed at thickness 3-6 mm as required.
- · A top coat of **KEMAPOXY 150 S** (A+B only) could be applied if required.
- · Do not use this floor before 7 days.

Safety Precautions:

- · Application should be carried out in well ventilated place.
- · Gloves, protective clothing and eye goggles should be worn during application.
- · Skin contaminations should be immediately cleaned with soap and plenty of water.
- · Don't use solvent.
- If the material is splashed into the eyes, they should be immediately washed with water and then report to an eye specialist.
- · Do not eat or smoke during application.

Storage / shelf life:

· 2 years under suitable storage conditions in closed containers.

Packages:

Paints 4kg groups (A+B).
Plastic mortar 14kg groups (A+B+C).

· Follow the mixing ratios - by weight - indicated on the package.

